INTRODUCTION
This specification has been assembled to enable the design professional to select or delete sections to suit the project requirements and is intended to be used in conjunction with Senergy® typical details, product bulletins, technical bulletins, etc.

DESIGN RESPONSIBILITY
It is the responsibility of both the specifier and the purchaser to determine if a product is suitable for its intended use. The designer selected by the purchaser shall be responsible for all decisions pertaining to design, detail, structural capability, attachment details, shop drawings and the like. The Wall Systems business of BASF Corporation (herein referred to as “BASF Wall Systems”) has prepared guidelines in the form of specifications, typical application details, and product bulletins to facilitate the design process only. BASF Wall Systems is not liable for any errors or omissions in design, detail, structural capability, attachment details, shop drawings or the like, whether based upon the information provided by BASF Wall Systems or otherwise, or for any changes which the purchasers, specifiers, designers or their appointed representatives may make to BASF Wall Systems published comments.

Designing and Detailing a SENERGY SENTRY STUCCO Wall System
General: The system shall be installed in strict accordance with current recommended published details and product specifications from the system’s manufacturer.

A. Wind Load:
1. Maximum deflection not to exceed L/360 under positive or negative design loads.
2. Design for wind load in conformance with local code requirements.

B. Substrate Systems:
1. Acceptable substrates are: PermaBase® Cement Board and other cement-boards conforming with ASTM C1325 (Type A-exterior); poured concrete/unit masonry; ASTM C1177 type sheathings, including, Weather Defense™ Platinum sheathing, GreenGlass® sheathing, eXP™ sheathing, GlasRoc® sheathing, Securock™ glass-mat sheathing, and DensGlass® exterior sheathing DensElement (sheathing only); gypsum sheathing (ASTM C79/C1396); Exposure I or exterior plywood (Grade C/D or better); or Exposure I OSB.
2. Painted and otherwise coated surfaces of brick, unit masonry, and concrete shall be inspected and prepared as approved by BASF Wall Systems before application. The applicator shall verify that the proposed substrate is acceptable prior to the SENTRY STUCCO Wall System installation.
3. The substrate systems shall be engineered with regard to structural performance by others.
4. The use of Lath is not required for applications of the SENTRY STUCCO Wall System applied directly over substrates of unpainted and properly cleaned poured concrete/unit masonry in thicknesses up to 5/8” applied in accordance with ASTM C926. The use of Senergy Stuccobond, surface applied bonding agent, is recommended for this type of application.
5. Refer to Senergy Stucco Wall Systems Lath and Trim Accessories Technical Bulletin for more detailed information regarding metal lath, woven wire, trim requirements, etc.

C. Moisture Control:
1. Prevent the accumulation of water behind the SENTRY STUCCO Wall System, either by condensation or leakage through the wall construction, in the design and detailing of the wall assembly.
   a. Provide flashing to direct water to the exterior where it is likely to penetrate components in the wall assembly, including, above window and door heads, beneath window and door sills, at roof/wall intersections, decks, abutments of lower walls with higher walls, above projecting features, at the base of the wall and anywhere else required by local code.
   b. The water resistive barrier must be installed over the substrate according to manufacturer’s specifications and applicable building code requirements.
Senergy Sentry Stucco Wall System

c. Openings must be flashed prior to window/door, HVAC, etc. installation to provide moisture protection of the building frame and interior. Refer to Senergy’s *Secondary Moisture Protection Barrier Guidelines for Senergy Stucco Wall System* bulletin.
d. Air Leakage Prevention: provide continuity of air barrier system at foundation, roof, windows, doors and other penetrations through the system with connecting and compatible air barrier components to minimize condensation and leakage caused by air movement.

**D. Color Selection:** The use of dark colors over EPS insulation trim shapes must be considered in relation to wall surface temperature as a function of local climate conditions. Select Finish Coat color with a light reflectance value (LRV) of 20% or higher. The use of dark colors (LRV less than 20%) is not recommended with trim shapes that incorporate expanded polystyrene (EPS). EPS has a sustained service temperature limitation of approximately 71°C (160°F).

**E. Grade Condition:** Stucco is not intended for use below grade or on surfaces subject to continuous or intermittent immersion in water or hydrostatic pressure. Ensure a minimum 4” (101.6mm) clearance above grade or as required by code, a minimum 2” (50.8mm) clearance above finished grade (sidewalk/concrete flatwork).

**F. Trim, Projecting Architectural Features**

*NOTE TO SPECIFIER:* Installation of the SENTRY STUCCO Wall System with decorative shapes that incorporate EPS insulation board outside the slope guidelines referenced in this specification may still qualify for a standard warranty; however, low sloping shape conditions are subject to extreme heat, increased maintenance and premature deterioration of the system shall be expected and any deleterious effects caused by the lack of slope will not be the responsibility of BASF Wall Systems. Senergy Wall Systems are designed and tested to be applied to vertical surfaces. The design professional has the option to build according to his/her project needs. The design professional must also consider geography, climate, building orientation, wall orientation and adjacent building components when designing with trim shapes that incorporate EPS insulation board. The slope guidelines referenced below are provided to offer assistance to the owner and/or design professional. Final design of any building is the responsibility of the design professional.

1. Minimum slope for all projections shall be 1:2 (27º) with a maximum length of 30.5 cm (12”) [e.g. 15 cm in 30.5cm (6” in 12”)]. Increase slope for northern climates to prevent accumulation of ice/snow on the surface.
2. Senergy Wall Systems were designed and tested to be applied to vertical surfaces. As the slope of the wall system application decreases, the chance for premature deterioration of any wall system increases.
3. Low sloping conditions are subject to more extreme heat. Low sloped areas are known to produce an increase in wall surface temperature which can lead to accelerated weathering of the low sloped surface.

**G. System Joints**

1. Expansion joints in the system are required at building expansion joints, at prefabricated panel joints, floor lines of wood frame construction, where substrates change and where structural movement is anticipated. Detail specific locations in construction drawings.
2. Control joints are recommended at a minimum of every 13m2 (144 ft.2) of wall surface area and where specified by the design professional. The maximum uncontrolled length or width is 5.5 LM (18 LF) and a maximum uncontrolled length to width ratio of 2 ½:1. Detail specific locations in construction drawings.
3. It is the sole responsibility of the project design team, including the architect, engineer, etc., to ultimately determine specific expansion and control joint placement, width and design.
4. Sealant joints are required at all penetrations through the SENTRY STUCCO Wall System (windows, doors, lighting fixtures, electrical outlets, hose bibs, dryer vents, etc.). Refer to SENTRY STUCCO Wall System typical details.
5. For a list of acceptable sealants refer to *Acceptable Sealants for use with Senergy Wall Systems* technical bulletin.

**H. Decks:** Wood decks must be properly flashed prior to system application. For proper application, refer to SENTRY STUCCO Wall System Typical Details. The SENTRY STUCCO Wall System must be terminated a minimum of 25mm (1”) above all decks, patios, sidewalks, etc.

**I. Coordination with Other Trades:**
Senergy Sentry Stucco Wall System

1. Evaluate adjacent materials such as windows, doors, etc. for conformance to manufacturer’s details. Adjacent trades shall provide scaled shop drawings for review.

2. Air Seals at any joints/gaps between adjoining components (penetrations, etc.) are of primary importance to maintain continuity of an air barrier system and must be considered by the design professional in the overall wall assembly design. Install an air seal between the primary air/water-resistant barrier and other wall components (penetrations, etc.) in order to maintain continuity of an air barrier system.

3. Provide protection of rough openings in accordance with Senergy Moisture Protection Guidelines for Senergy Stucco Wall System before installing windows, doors, and other penetrations through the wall.

4. Install copings and sealant immediately after installation of the SENTRY STUCCO Wall System and when Senergy coatings are completely dry.

TECHNICAL INFORMATION
Consult BASF Wall Systems’ Technical Services Department for specific recommendations concerning all other applications. Consult the Senergy website, www.senergy.basf.com, for additional information about products and systems and for updated literature.
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PART 1 GENERAL
NOTE TO SPECIFIER: Items in blue/underlined indicate a system option or choice of options. Throughout the specification, delete those which are not required or utilized.

1.01 SECTION INCLUDES
A. Refer to all project drawings and other sections of this specification to determine the type and extent of work therein affecting the work of this section, whether or not such work is specifically mentioned herein.
B. System Description: Composite wall system consisting of a water-resistive barrier, BASF PERMALATH® or metal lath, BASF STUCCOBASE™/ STUCCOBASE™ PREMIX, BASF STUCCOPRIME (optional) and Senergy Finish Coat.
C. Senergy products are listed in this specification to establish a standard of quality. Any substitutions to this specification shall be submitted to and receive approval from the Architect at least 10 days before bidding. Proof of equality shall be borne by the submitter.
D. The system type shall be SENTRY STUCCO Wall System as manufactured by BASF Wall Systems, Shakopee, MN.

1.02 RELATED SECTIONS
A. Section 03 00 00 Concrete substrate
B. Section 04 00 00 Masonry substrate
C. Section 05 40 00 Cold-formed metal framing
D. Section 06 16 00 Wood sheathing
E. Section 06 11 00 Wood framing
F. Section 07 27 00 Air barriers
G. Section 07 62 00 Sheet Metal Flashing and Trim
H. Section 07 65 00 Flexible flashing
I. Section 07 90 00 Joint protection
J. Section 08 00 00 Openings
K. Section 09 22 00 Supports for plaster and gypsum board
L. Section 09 22 16 Non-structural metal framing
M. Section 09 29 00 Gypsum board
N. Section 09 22 36 Metal Lath

1.03 REFERENCES
A. ASTM C150 Standard Specification for Portland Cement
B. ASTM C926 Standard Specification for Application of Portland Cement-Based Plaster
D. CCRR 0249 Intertek Code Compliance Research Report (PERMALATH 1000)
E. ASTM C847 Standard Specification for Metal Lath
G. ASTM C1032 Standard Specification for Woven Wire Plaster Base
J. ICC-ES AC11 Cementitious Exterior Wall Coatings
K. CCRR 0230 Intertek Code Compliance Research Report (STUCCOBASE/ STUCCOBASE PREMIX)

1.04 SUBMITTALS
A. Submit under provisions of Section [01 33 00]
B. Product Data: Provide data on SENTRY STUCCO Wall System materials, product characteristics, performance criteria, limitations and durability.
C. Code Compliance: Provide manufacturer’s applicable code compliance report.
D. Samples: Submit [two] [ x ] [millimeter] [inch] size samples of SENTRY STUCCO Wall System illustrating Finish Coat color and texture range.
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E. Certificate: System manufacturer’s approval of applicator.
F. Sealant: Sealant manufacturer’s certificate of compliance with ASTM C1382.
G. System manufacturer’s current specifications, typical details, system design guide and related product literature which indicate preparation required, storage, installation techniques, jointing requirements and finishing techniques.

1.05 QUALITY ASSURANCE
A. Manufacturer: More than 10 years in the cement plaster stucco industry, with more than 1000 completed cement plaster stucco projects.
B. Applicator: Approved by BASF Wall Systems in performing work of this section.
C. Regulatory Requirements: Conform to applicable code requirements for cement plaster stucco.
D. Field Samples
1. Provide under provisions of Section [01 43 36] [01 43 39].
2. Construct one field sample panel for each color and texture, [ x ] [meters] [feet] in size of system materials illustrating method of attachment, surface Finish color and texture.
3. Prepare each sample panel using the same tools and techniques to be used for the actual application.
4. Locate sample panel where directed.
5. Accepted sample panel [may] [may not] remain as part of the work.
6. Field samples shall be comprised of all wall assembly components including substrate, water resistive barrier, plaster trim accessories, plaster base, BASF STUCCOBASE™/STUCCOBASE™ PREMIX, BASF STUCCOPRIME (if specified), Senergy Finish Coat and typical sealant/flashing conditions.

E. Testing:
1. SENTRY STUCCO Wall System and Component Performance:

<table>
<thead>
<tr>
<th>TEST</th>
<th>METHOD</th>
<th>CRITERIA</th>
<th>RESULTS</th>
</tr>
</thead>
<tbody>
<tr>
<td>Water penetration of exterior windows, curtain walls and doors by uniform static air pressure</td>
<td>ASTM E 331</td>
<td>No water penetration on the face of the test specimen at 136.9 Pa (2.86 psf).</td>
<td>Pass</td>
</tr>
<tr>
<td>Freeze-thaw Resistance</td>
<td>Per ICC-ES acceptance criteria AC-11</td>
<td>No sign of deleterious effects after 10 cycles</td>
<td>BASF STUCCOBASE passed with no visible evidence of deterioration when examined under 5x magnification</td>
</tr>
<tr>
<td>Water Vapor Transmission</td>
<td>ASTM E96 -Wet Cup</td>
<td>Report Value</td>
<td>BASF STUCCOBASE 20.4 perms</td>
</tr>
<tr>
<td>Racking Load Test</td>
<td>ASTM E72</td>
<td>Report Value</td>
<td>Maximum load resistance 5530 pounds (250 kg)</td>
</tr>
<tr>
<td>Compressive Strength</td>
<td>ASTM C109</td>
<td>Report Value</td>
<td>22.4 MPa (3245 psi) average for BASF STUCCOBASE</td>
</tr>
<tr>
<td>Flexural Strength</td>
<td>ASTM C348</td>
<td>Report Value</td>
<td>4.57 MPa (663 psi) average for BASF STUCCOBASE</td>
</tr>
<tr>
<td>Surface Burning</td>
<td>ASTM E84</td>
<td>Report Value</td>
<td>&lt;25 Flame Spread</td>
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<td>&lt;450 Smoke Developed</td>
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<tr>
<td>Non-Combustibility</td>
<td>ASTM E136</td>
<td>No flaming, excess temperature rise or weight loss when exposed to 750°C (1382°F)</td>
<td>Pass</td>
</tr>
<tr>
<td>Fire Resistance Rated Assemblies</td>
<td>ASTM E119</td>
<td>No transmission of heat greater than 250°F above ambient; no passage of flame or hot gasses; no passage of water from hose stream test; for loadbearing walls – ability to withstand load under test conditions</td>
<td>1 Hour Rated Assemblies¹:</td>
</tr>
<tr>
<td></td>
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<td>• Load bearing wood stud wall with 10.9 mm (7/16&quot;) OSB and 9.5 mm (3/8&quot;) STUCCOBASE.</td>
</tr>
<tr>
<td></td>
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<td>• Load bearing wood stud wall with 16 mm (5/8&quot;) Type X gypsum sheathing and 9.5 mm (3/8&quot;) STUCCOBASE</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>• Load bearing wood stud wall with 10.9 mm (7/16&quot;) OSB, PERMALATH 1000 &amp;</td>
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<td></td>
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<td></td>
<td>• 12.7 mm (1/2&quot;) BASF STUCCOBASE</td>
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<td>• (from inside only).</td>
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<tr>
<td></td>
<td></td>
<td></td>
<td>• Non-load bearing steel framed wall with 16 mm (5/8&quot;) Type X gypsum</td>
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</tbody>
</table>
2. ASTM E330 Wind-Load:

<table>
<thead>
<tr>
<th>FRAMING</th>
<th>SHEATHING</th>
<th>LATH</th>
<th>ALLOWABLE WIND LOAD</th>
</tr>
</thead>
<tbody>
<tr>
<td>Minimum 2x4 wood with a maximum spacing of 24” on center</td>
<td>Fiberboard, gypsum board and wood structural panels</td>
<td>Minimum No. 20 gage by 1” metal lath installed with 11 gage roofing nails or NO. 16 gage staples spaced as follows: 6 in. o.c. for framing with G=0.50 5 in. o.c. for framing with G=0.46 4 in. o.c. for framing with G=0.42</td>
<td>40 psf positive 40 psf negative</td>
</tr>
<tr>
<td>Min. 3-5/8 in. No. 20 gage steel studs with a maximum spacing of 24 in. o.c.</td>
<td>Fiberboard, gypsum board and wood structural panels</td>
<td>Min. No. 20 gage by 1-in. metal lath installed with No 7, S-12-20 self-drilling, self-tapping panhead screws, spaced at 6 in. o.c.</td>
<td>40 psf positive 40 psf negative</td>
</tr>
</tbody>
</table>

1.06 DELIVERY, STORAGE AND HANDLING
A. Deliver, store and handle products under provisions of Section [01 65 00] [01 66 00] [ ].
B. Deliver BASF / Senergy Wall System materials in original unopened packages with manufacturer’s labels intact.
C. Protect BASF / Senergy Wall System materials during transportation and installation to avoid physical damage.
D. Store BASF / Senergy Wall Systems materials in cool, dry place protected from exposure to moisture and freezing. Store at no less than 40°F/4°C (50°F/10°C for AURORA STONE, AURORA TC-100, ALUMINA finish).
E. Store rigid insulation boards flat, in original packaging and protected from direct sunlight and extreme heat.

1.07 PROJECT/SITE CONDITIONS
A. Do not apply BASF / Senergy Wall System materials in ambient temperatures below 40°F/4°C. Provide properly vented, supplementary heat during installation and drying period when temperatures less than 40°F/4°C prevail.
B. Do not apply SENTRY STUCCO Wall System materials to frozen surfaces.
C. Maintain ambient temperature at or above 40°F/4°C (50°F/10°C for AURORA STONE, AURORA TC-100 and ALUMINA™ Finish) during and at least 24 hours after BASF / Senergy Wall System material installation and until dry.

1.08 SEQUENCING AND SCHEDULING
A. Coordinate and schedule installation of SENTRY STUCCO Wall System with related work of other sections.
B. Coordinate and schedule installation of trim, flashing, and joint sealers to prevent water infiltration behind the system.

1.09 WARRANTY
A. Provide BASF Wall Systems five-year limited materials warranty for SENTRY STUCCO Wall System installations under provisions of Section [01 70 00]. Reference Senergy’s Stucco Warranty Schedule technical bulletin for specific information and additional duration options.
B. Comply with BASF Wall Systems notification procedures to assure qualification for warranty.

PART 2 - PRODUCTS
2.01 MANUFACTURERS
A. All components of the SENTRY STUCCO Wall System shall be obtained from the system manufacturer or through an authorized distributor.

2.02 MATERIALS
NOTE TO SPECIFIER: Items in blue/underlined indicate a system option or choice of options. Throughout the specification, delete those which are not required or utilized. Contact BASF Wall Systems Technical Service Department for further assistance.
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A. Water-Resistive Barrier: (Required, Select One, unless applied direct to unit masonry/non-insulated concrete substrate surfaces)

NOTE TO SPECIFIER: A water resistive barrier must be installed over sheathed substrates and wrapped into rough openings prior to installation of the Senergy Platinum CI Stucco System. Ensure specification of the appropriate number of layers of water resistive barrier according to specific substrate type.

1. In accordance with the 2012 IRC/IBC, non-wood based sheathings require a minimum of 1 layer of No.15 asphalt felt, complying with ASTM D226 for Type 1 felt or other approved material.
2. In accordance with the 2012 IRC/IBC, wood based sheathings require a water-resistive vapor permeable barrier with a performance at least equivalent to 2 layers of Grade D paper.
   a. Exception: 1 layer where the water resistive barrier has a water resistance equal to or greater than 60 minute Grade D paper and is separated from the stucco by an intervening substantially non water absorbing layer or drainage space.

B. BASF STUCCOBOND Substrate Bonding Agent: An acrylic-based, non-reemulsifiable bonding agent for application of the SENTRY STUCCO Wall System direct to unit masonry/non-insulated concrete substrate surfaces in accordance with ASTM C926.

C. Lath: (Required, Select One [unless applied direct to unit masonry/non-insulated concrete substrate surfaces])

1. BASF PERMALATH 1000: An open weave, three-dimensional self-furring, nominal 1/4” thick glass fiber reinforcing lath is for use with a minimum thickness of 12.7mm (1/2”). Complies with ASTM C1764, C1787 and C1788.
2. Woven or Welded Wire Lath: A minimum No. 20 gauge, 25.4 mm (1") galvanized woven wire fabric is for use with 9.5-12.7mm (3/8"-1/2") thickness only. Laths shall comply with ASTM C933 (welded) and ASTM C1032 (woven). The lath is self-furred or furred when applied over all substrates.
3. Expanded Metal Lath: The lath shall comply with ASTM C847. Furring and self-furring requirements shall be as set forth for wire lath. Minimum weight is 1.36 kg/m2 (2.5 lb./yd2). Refer to ASTM C1063 for additional information.

D. Fastening for Lath/Plaster Base: (Required, Select One or More)

1. PERMALATH 1000: Washers: ULP-302 (1 3/4") or Lath Plate (1 1/4") Mechanical Fastening Systems by Wind-Lock Corp.
   a. Masonry: masonry type [M] fastener with ULP 302 diameter washer; or Lath Plate 25 mm (1") minimum penetration into masonry. Fastener spacing 6” o.c. vertically and 16” o.c. horizontally.
   b. Light Gauge Steel Framing/Furring (20 Gauge): light metal type [LM] bugle head screws with ULP 302 (1 3/4") diameter washer or Lath Plate 16 mm (5/8") minimum penetration into framing 6” o.c. vertically and 16” o.c. horizontally.
   c. Heavy Gauge Steel Framing (16 to 12 Gauge maximum): metal type [S] bugle head screws with ULP 302 (1 3/4") diameter washer or Lath Plate or 32 mm (1 1/4") long x 2.5 mm (1/8") diameter VersaPin Gripshank® fasteners by Aerosmith Fastening Systems with Lath Plates; 16 mm (5/8") minimum penetration to framing 6” o.c. vertically and 16” o.c. horizontally.
   d. Wood framing: wood type [W] bugle head screws with ULP 302 (1 3/4") diameter washer or Lath Plate; 16 mm (5/8") minimum penetration into framing or minimum 16-gauge wire staples with minimum 3/4" crown and minimum 3/4" penetration into framing, 6” o.c. vertically and 16” o.c. horizontally.
2. Metal Plaster Base: Fasten per ASTM C1063
   a. Masonry: Power or powder actuated fasteners and/or concrete stub nails with minimum ¾" penetration. Fastener spacing not more than 7” o.c. vertically and 16” o.c. horizontally.
   b. Metal framing: Screws appropriate to framing gauge, not less than 3/8" penetration through framing. Fastener spacing not more than 7” o.c. vertically and 16” or 24” o.c. horizontally, based on metal plaster base type.
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c. **Wood framing:** Nails, 1" wire staples penetrating wood not less than ¾" or screws penetrating wood not less than 5/8". Fastener spacing not more than 7" o.c. vertically and 16" or 24" o.c. horizontally, based on metal plaster base type.

E. **BASF Stucco Base Coat:** (Required, Select One)
   1. **BASF STUCCOBASE:** Factory-blended stucco mixture of Portland cement, reinforcing fibers, and proprietary ingredients; supplied by BASF Wall Systems.
   2. **BASF STUCCOBASE PREMIX:** Factory-blended stucco mixture of Portland cement, reinforcing fibers, sand, and proprietary ingredients; supplied by BASF Wall Systems.

F. **Plaster Sand:** (Required if BASF STUCCOBASE is selected)
   1. Must be clean and free from deleterious amounts of loam, clay, silt, soluble salts and organic matter. Sampling and testing must comply with ASTM C897. Plaster sand must be graded within the following limits: Percent retained by weight

<table>
<thead>
<tr>
<th>U.S. Standard Sieve</th>
<th>Minimum</th>
<th>Maximum</th>
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<tbody>
<tr>
<td>No. 4</td>
<td>-</td>
<td>0</td>
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<tr>
<td>No. 8</td>
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<td>No. 16</td>
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<td>90</td>
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<tr>
<td>No. 100</td>
<td>95</td>
<td>100</td>
</tr>
</tbody>
</table>

G. **Water:** Clean and potable without foreign matter.

H. **Decorative Shapes:** (Optional)
   1. **Expanded polystyrene; ASTM C578, Type I;** Flame spread less than 25, smoke developed less than 450 per ASTM E84, UL 723; minimum density 0.95 lb./ft³ (15.22 kg/m³); 0.24/inch (K=6.09/mm); 3/4" (19 mm) thickness minimum as indicated on drawings; meeting the following:
      a. Air-dried (aged) six weeks, or equivalent, prior to installation.
      b. Edges: Square within 1/32" per foot (0.8 mm per 0.3 meter).
      c. Thickness: Tolerance of (+/-) 1/16" (1.6 mm).
      d. Length and width: Tolerance of (+/-) 1/16" (1.6 mm).

I. **Adhesives/Base Coats:** (Required if Decorative Shapes or if DIAMONDSHIELD is Selected)
   1. **ALPHA Base Coat:** A 100% acrylic base coat, field-mixed with Type I or Type II Portland cement. It has a creamy texture that is easily spread.
   2. **ALPHA DRY Base Coat:** A dry-mix polymer adhesive and base coat containing Portland cement, and requiring only water for mixing.

J. **Portland Cement (Required if ALPHA BASE COAT is selected):** Conform to ASTM C150, Type I, II, or I/II, grey or white; fresh and free of lumps.

K. **FLEXGUARD 4 EPS Insulation Board Reinforcing Mesh (Required if Decorative Shapes are Selected):** 4 oz balanced, open-weave glass, fiber reinforcing mesh, twisted multi-end strands treated for compatibility with Senergy Base Coats

L. **BASF DIAMONDSHIELD Stucco Reinforcing Mesh (Optional):** A balanced, open-grid triaxial glass fiber mesh that distributes stress across three directions. The unique design is engineered specifically for use with BASF Base Coats. Provides improvements in tensile and flexural strength resulting in superior crack resistance properties.

M. **BASF STUCCOPRIME Prime:** A 100% acrylic-based primer; color [ ] to closely match the selected Senergy Finish Color.

**NOTE TO SPECIFIER:** BASF STUCCOPRIME is recommended for CLASSIC finish texture and required for AURORA TC-100, AURORA STONE and ALUMINA finishes. Although optional in other applications, Senergy highly recommends the use of BASF STUCCOPRIME prior to application of Senergy Finish over applications of Senergy SENTRY STUCCO PLUS wall system “brown coat”. The application of BASF STUCCOPRIME will enhance color uniformity, performance and ease Senergy Finish application and will minimize the likelihood of read-through.

N. **Senergy Finish Coat:** (Required, Select One or More Finishes and Textures)
1. **SENERFLEX Finish**: 100% acrylic polymer finishes with advanced technology to improve long-term performance and dirt pick-up resistance; air cured, compatible with base coat; Senergy finish color [ ] as selected; finish texture:
   a. **CLASSIC**: A medium worm-holed appearance which is achieved by the random aggregate sizes in the Finish. The “worm-holed” look can be circular, random, vertical or horizontal.
   b. **COARSE**: A heavy “worm-holed” appearance which is achieved by the random aggregate sizes in the finish. The “worm-holed” look can be circular, random, vertical or horizontal.
   c. **FINE**: Utilizes uniformly-sized aggregates for a uniform, fine texture.
   d. **TEXTURE**: Can achieve a wide variety of free-formed, textured appearances, including stipple and skip-trowel.
   e. **SAHARA**: Provides a uniform, “pebble” appearance.
2. **SENERLASTIC Finish**: 100% acrylic based, textured elastomeric finish that provides excellent flexibility, weatherability, and maximum resistance to mildew growth; air cured, compatible with base coat; Senergy finish color [ ] as selected; finish texture:
   a. **CLASSIC**: A medium worm-holed appearance which is achieved by the random aggregate sizes in the Finish. The “worm-holed” look can be circular, random, vertical or horizontal.
   b. **COARSE**: A heavy “worm-holed” appearance which is achieved by the random aggregate sizes in the finish. The “worm-holed” look can be circular, random, vertical or horizontal.
   c. **FINE**: Utilizes uniformly-sized aggregates for a uniform, fine texture.
   d. **TEXTURE**: Can achieve a wide variety of free-formed, textured appearances, including stipple and skip-trowel.
   e. **SAHARA**: Provides a uniform, “pebble” appearance.
3. **SENERFLEX TERSUS Finish**: Modified acrylic based finish with water repellent properties, compatible with base coat; Senergy finish color [ ] as selected; finish texture:
   a. **F1.0**: A 1.0 mm uniform aggregate creating a fine texture.
   b. **M1.5**: A 1.5 mm uniform aggregate creating a medium sand texture.
4. **BASF Specialty Finishes**: 100% acrylic polymer finishes that can be hand-troweled to simulate stone or create a time-honored, mottled tone-on-tone look that achieves a soft and weathered patina over time.
   a. **ENCAUSTO VERONA**: Utilizes uniformly-sized aggregate to achieve a free-formed, flat texture. It can be used to achieve a mottled look and unlimited tone on tone designs by combining multiple colors.
   b. **METALLIC**: Has a pearlescent appearance. It utilizes uniformly-sized aggregates for a uniform fine texture.
   c. **AURORA TC-100**: Provides a stone-like appearance, either rough or smooth depending upon application.
   d. **AURORA STONE**: Provides a rough, stone-like appearance.
   e. **ALUMINA**: Is a factory-mixed, reflective stone finish consisting of colored aggregate and large black mica flakes in a 100% acrylic transparent binder that provides a classic granite or marble-like textured finished appearance.
5. **BASF CHROMA Finish**: 100% acrylic polymer based finish with integrated high performance colorants for superior fade resistance; compatible with base coat; Senergy Finish color [ ] as selected; finish texture:
   a. **F1.0**: Utilizes uniformly-sized aggregates for a uniformly fine texture.
   b. **M1.5**: Provides a uniform “pebble” appearance.
   c. **R1.5**: A medium “worm-holed” appearance which is achieved by the random aggregate sizes in the Finish. The “worm-holed” look can be circular, random, vertical or horizontal.

**2.03 ACCESSORIES**
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A. Trim: Casing bead, corner bead, expansion joint and weep screed accessories shall meet the requirements of ASTM C1063. Accessories shall be: vinyl, meeting ASTM D1784; galvanized, meeting ASTM A525 and ASTM A526; or zinc, meeting ASTM B69. Vinyl or zinc accessories are recommended where highly humid or salt-laden service conditions exist. Refer to Senergy’s Stucco Wall Systems Lath and Trim Accessories bulletin for additional information.

1. Foundation weep screed: Beveled edge designed to terminate finish system and drain internal moisture.
2. Casing bead: Square edge style.
3. Corner bead: Small radius nose style.
5. Expansion joints: [Two piece type slip-joint design] or [pair of casing beads spaced for application of sealant bead]

PART 3 EXECUTION
3.01 EXAMINATION
A. Site Conditions: Verify project site conditions under provisions of Section [01 89 00] [   ].
B. Walls
1. Substrates
   a. Acceptable substrates are: PermaBase® Cement Board and other cement-boards conforming with ASTM C1325 (Type A-exterior); poured concrete/unit masonry; ASTM C1177 type sheathing, including, Weather Defense™ Platinum sheathing, GreenGlass® sheathing, eXP™ sheathing, GlasRoc® sheathing, Securock™ glass-mat sheathing, and DensGlass® exterior sheathing. DensElement (sheathing only); gypsum sheathing (ASTM C79/C1396); Exposure I or exterior plywood (Grade C/D or better); or Exposure I OSB. Consult the BASF Wall Systems Technical Services Department for all other applications.
   b. Sheathing must be securely fastened per applicable building code requirements and manufacturers recommendations.
   c. When applying direct to concrete/unit masonry in accordance with ASTM C926, verify concrete/unit masonry is free of dust, dirt, grease, oils, laitance, efflorescence, biological residue, existing paint or coatings, curing compounds, form release agents, or any other contaminants which might affect the bond of BASF STUCCOBASE /STUCCOBASE PREMIX. Masonry walls should be properly cured to full load bearing capacity, laid true, and with joints tooled. Properly prepared concrete will have an open texture similar to fine grit sandpaper.
   d. Examine surfaces to receive system and verify that substrate and adjacent materials are dry, clean, and sound. Verify substrate surface is flat, free of fins or planar irregularities greater than 1/4" in 10' (6 mm in 3 m).
2. Flashings:
   a. All flashings are by others and must be installed in accordance with specific manufacturer’s requirements. Where appropriate, end-dams must be provided.
   b. Openings must be flashed prior to window/door, HVAC, etc. installation. Refer to Senergy’s Secondary Moisture Protection Barrier Guidelines for Senergy Stucco Wall System bulletin for further guidance.
   c. Windows and openings shall be flashed according to design and building code requirements.
   d. Individual windows that are ganged to make multiple units require continuous head flashing and/or the joints between the units must be fully sealed.
3. Water Resistive Barrier: (If installed by others, examine installation at this time)
   a. Verify that the water resistive barrier is installed over the substrate per applicable building code requirements, manufacturer’s specifications and wrapped into rough openings in accordance with Senergy’s Secondary Moisture Protection Barrier Guidelines for Senergy Stucco Wall System bulletin prior to application of the SENTRY STUCCO Wall System.
   b. The water resistive barrier shall be free of any damage such as holes or breaks and must be applied to all surfaces to receive the SENTRY STUCCO Wall System.
4. Roof: Verify that all roof flashings have been installed in accordance with the guidelines set by the Asphalt Roofing Manufacturers Association (ARMA).
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5. Kick-out Flashing: Must be installed where required. The kick-out flashing must be leak-proof and angled (min 100˚) to allow for proper drainage and water diversion. Refer to SENTRY STUCCO Wall System Typical Details.

C. Do not proceed until all unsatisfactory conditions have been corrected.

3.02 PREPARATION
A. Protect all surrounding areas and surfaces from damage and staining during application of SENTRY STUCCO Wall System.
B. Protect finished work at end of each day to prevent water penetration.

3.03 MIXING
General: No additives are permitted unless specified in product mixing instructions. Close containers when not in use. Prepare in a container that is clean and free of foreign substances. Do not use a container which has contained or been cleaned with a petroleum-based product. Clean tools and equipment with water immediately after use. Dried material can only be removed mechanically.

NOTE TO SPECIFIER: Keep only the products in this section which were selected in Section 2.02. Delete those not to be utilized.

A. Substrate Bonding Agent:
1. BASF STUCCOBOND: Agitate or shake contents before beginning application procedure. For absorbent or porous substrates, such as brick or masonry, dilute BASF STUCCOBOND 1:1 with water. For denser substrates, such as concrete or stucco, use the product as packaged.

B. Stucco Base Coat:
1. BASF STUCCOBASE: Use mixer which is clean and free of foreign substances.

2. BASF STUCCOBASE PREMIX: Use mixer which is clean and free of foreign substances. Add 2-2.5 gallons (7.6-9.5 liters) of clean potable water to mixer. Slowly add one bag of BASF STUCCOBASE PREMIX. Mix for one minute at normal mixing speed. Allow material to set for 2-4 minutes with mixing blades at rest. Then re-mix, adding water to achieve desired consistency. Desired consistency varies with type of application (trowel or gun), substrate (paper-backed lath or block) and whether the stucco is applied to a wall or a ceiling.

C. Adhesives/Base Coats:
1. ALPHA Base Coat: Mix base coat with a clean, rust-free paddle and drill until thoroughly blended, before adding Portland cement. Mix one-part (by weight) Portland cement with one-part base coat. Add Portland cement in small increments, mixing until thoroughly blended after each additional increment. Clean, potable water may be added to adjust workability.

2. ALPHA DRY Base Coat: Mix and prepare each bag in a 5-gallon (19-liter) pail. Fill the container with approximately 5.6 liters (1.5 gallons) of clean, potable water. Add ALPHA DRY Base Coat in small increments, mixing after each additional increment. Mix ALPHA DRY Base Coat and water with a clean, rust-free paddle and drill until thoroughly blended. Additional ALPHA DRY Base Coat or water may be added to adjust workability.

D. BASF Primer: Thoroughly mix the factory-prepared STUCCO PRIME with a paddle and drill to a uniform consistency. A small amount of clean, potable water may be added to adjust workability.

E. Senergy Finish Coat:
1. SENERFLEX, SENERLASIC, SENERFLEX TERSUS, CHROMA and ENCAUSTO VERONA Finish: Mix the factory-prepared material with a clean, rust-free paddle and drill until thoroughly blended. A small amount of clean, potable water may be added to adjust workability. Do not overwater.

3.04 APPLICATION
NOTE TO SPECIFIER: Keep only the products in this section which were selected in Section 2.02. Delete those not to be utilized.
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A. Water-Resistive Barrier:
1. Install according to the specific water resistive barrier manufacturer’s specifications and all applicable building code requirements. The water resistive barrier shall be free of any damage such as holes or breaks and must be applied to all surfaces to receive the SENTRY STUCCO Wall System. Wrap the water resistive barrier into rough openings (doors, windows, etc.) in accordance with Senergy’s Secondary Moisture Protection Barrier Guidelines for SENTRY STUCCO Wall System bulletin to increase the level of moisture protection to the building frame and interior. Coordinate work with other trades to assure proper sequencing, detailing and installation of materials.

B. EPS Insulation Board
1. Begin at base of wall, apply horizontally in running bond pattern. Precut insulation board to fit openings and projections and install as a single piece around corners of openings. Stagger vertical joints, corners and at sheathing joints. Abut all joints and ensure an overall flush surface. With appropriate fastening system, secure insulation board with minimum two fasteners per board. Rasp flush any irregularities that would interfere with proper application of lath.

C. Trim Junction:
F. When two pieces of trim abut: Set intersection of trim in a minimum 4" (100 mm) bed of acceptable trim sealant. Allow 1/8"-3/16" (3-5 mm) gap between the abutting trim pieces. Do not overlap trim. Attach the trim in accordance with manufacturer's specifications, true expansion joints must be fastened to the structural substrate.
1. When two or more pieces of trim intersect: The vertical trim piece shall be continuous with all horizontal pieces. Miter all corners at intersections of trim, set intersection of trim in a minimum 4" (100 mm) bed of acceptable trim sealant. Allow 1/8"-3/16" (3-5 mm) gap between the intersecting trim pieces. Do not overlap the trim. Attach the trim in accordance with manufacturers' specifications.

NOTE TO SPECIFIER: It is the sole responsibility of the project design team, including the architect, engineer, etc., to ultimately determine specific expansion and control joint placement, width and design.

D. Application Over Open Framing:
1. The weather-resistive membrane is placed over open wood or steel framing spaced a maximum of 24" (610 mm) on center. Wall bracing, in accordance with the applicable code, shall be installed. Square wall corners and parapet corners, metal corner reinforcement are optional. The expanded polystyrene insulation board 2' x 8' (610 mm x 2438 mm) tongue-and-groove shall be placed horizontally with the tongue facing upward and temporarily held in place with galvanized staples or roofing nails. Self-tapping screws shall be used to temporarily fasten the board to metal framing. Vertical butt joints shall be staggered a minimum of one framing space from the adjacent courses and occur directly over framing.
2. The lath shall be applied tightly over the insulation board and shall be fastened through the board to wood framing with minimum 2" (50 mm) long, No. 11 gauge [0.148" (3.75 mm) shaft diameter, 0.438" (11.1 mm) head diameter], galvanized roofing nails or No. 16 gauge [1.59 mm (0.0625") shaft diameter] galvanized staples spaced a maximum of 6" (152.4 mm) on center with a minimum 25.4 mm (1") penetration into the wood framing. Staples shall have a minimum 1/2" (13 mm) crown width. Stapling shall be utilized only in wood species having a minimum specific gravity of 0.42. The lath shall be fastened to all steel framing members [minimum No. 20 gauge, 0.912 mm (0.0359") thick] using No. 8-18, S-12, pan-head, self-tapping screws spaced a maximum of 15 cm (6") on center to all framing. The screws shall penetrate framing at least 1/4" (6.35 mm). The wire lath shall be applied with minimum 1" (25.4 mm) end laps.

E. Lath: (Install in accordance with all local code requirements, applicable standards and procedures)
1. BASF PERMALATH 1000: Apply with minimum 3" (76mm) overlap at vertical and horizontal edges and overlap on flange of trim accessories. PERMALATH can be applied horizontally or vertically and should be applied such that it is flat and free of ripples, wrinkles, etc. Fastener System type appropriate for application and substrate, refer to the BASF PERMALATH 1000 product bulletin for additional information. Fastener spacing 152 mm (6" o.c.) vertically and 406 mm (16" o.c.) horizontally. Apply BASF STUCCOBASE within 60 days BASF PERMALATH 1000 application.
2. Expanded Metal Lath: The metal lath shall be applied with minimum 13 mm (1/2") side laps and 25 mm (1") end laps. When end laps occur between supports, lace or wire ties the ends of the sheets
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with 1.2 mm (0.0475") galvanized annealed steel wire. Refer to ASTM C1063 for additional information.

3. Woven/Welded Wire Lath: Wire or lath shall be applied with minimum 25 mm (1") end laps and side laps. Furring crimps shall occur at maximum 152 mm (6") intervals each way. Refer to ASTM C1063 for additional fastening information.

F. BASF STUCCOBASE/STUCCOBASE PREMIX Base Coat:

1. SENTRY STUCCO Wall System application at 3/8"-1/2" thickness: Following surface preparation and installation of the lath and accessories apply the BASF STUCCOBASE/STUCCOBASE PREMIX mixture to the approved substrate by hand troweling or machine spraying to a thickness of 3/8" to 1/2", completely embedding the lath. Use rod and darby to level the applied base coat without exposing the lath. After initial set begins and surface has sufficiently hardened, use sponge or hard rubber float as required to fill voids, holes or imperfections, leaving the surface ready to receive Senergy finish coat. At subcontractor’s option, the double back method of application, whereby the first and second coats are applied and cured as one system, may be used. If this system is used, the second coat (brown) should be applied as soon as the first coat is rigid. Damp cure for at least 48 hours by lightly and evenly fogging the surface with water at least twice a day. Direct sunlight, hot temperatures, low humidity and windy conditions may make additional fogging necessary. Allow BASF STUCCOBASE/STUCCOBASE PREMIX to cure a minimum of 6 days prior to application of EPS insulation board shapes or BASF STUCCO PRIME and finish coat application.

2. SENTRY STUCCO Wall System application 3/4"–7/8" thickness: Total thickness of base coats must meet code requirements for fire rated construction. Nominal plaster base coat thickness: first coat “scratch” 3/8”–1/2”, second coat “brown”: 3/8”–1/2”. Apply BASF STUCCOBASE/STUCCOBASE PREMIX mixture to the approved substrate by hand troweling or machine spraying with sufficient force to develop full adhesion between BASF STUCCOBASE/STUCCOBASE PREMIX mixture and the substrate. Apply first coat to completely embed lath. Cross rake slightly to provide key for second brown coat. Coat must be uniform in thickness. Ensure the first coat is properly “scratched” and sufficiently rigid to resist cracking prior to application and leveling of the second or “brown” coat. Apply second brown coat to provide the required total thickness. Trowel BASF STUCCOBASE/STUCCOBASE PREMIX into trim to seat trim. The lath shall be fully embedded in the coating and shall be completely covered. Coat must be uniform in thickness. Rod off to desired thickness, leveled with screeds, to provide a true, flat plane. Follow this by wood floating or darbying the surface. After surface has sufficiently hardened, use sponge or hard rubber float as required to fill voids, holes or imperfections, leaving the surface ready to receive Senergy finish coat. Damp cure for at least 48 hours by lightly and evenly fogging the surface with water at least twice a day. Direct sunlight, hot temperatures, low humidity and wind may make additional fogging necessary. Allow BASF STUCCOBASE/STUCCOBASE PREMIX to cure a minimum of 6 days prior to application of EPS insulation board shapes or BASF STUCCO PRIME and finish coat application.

G. BASF STUCCOPRIME Primer: Apply to BASF STUCCOBASE or “brown” coat with a sprayer, 3/8" (10mm) nap roller or good-quality latex paint brush at a rate of approximately 150-250ft² per gallon (3.6-6.1m² per liter). BASF STUCCOPRIME shall be dry to the touch before proceeding with the Senergy finish coat application.

H. Decorative Shapes:

1. Apply mixed base coat to entire surface of insulation board using a stainless-steel trowel with 1/2"x1/2" (13mm x 13mm) notches spaced 1/2" (13mm) apart or 3/8"x3/8" (10mm x 10mm) notches spaced 3/8" (10 mm) apart. Immediately set shape into place and apply pressure over entire surface of board to ensure positive uniform contact and high initial grab. Do not allow base coat to dry prior to installing. Abut all joints tightly and ensure overall flush level surface. Check adhesion periodically by removing a shape prior to set. Properly installed shapes will be difficult to remove and Senergy adhesive/base coat will be adhered to both the surface of the stucco and the shape. Fill 1/16" (1.6mm) and larger gaps between shapes with slivers of insulation board. Allow application of shapes to dry (normally 8 to 10 hours) prior to application of base coat/reinforcing mesh. Rasp flush any irregularities of the shapes greater than 1/16" (1.6 mm). Senergy base coat/reinforcing mesh: base coat shall be applied so as to achieve reinforcing mesh embedment with no reinforcing mesh color visible.
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I. **Adhesive/Base Coat:**
1. As a base coat: apply a skim coat of Senergy base coat, approximately 1/16” (1.6mm) thick to properly cured “brown coat” of BASF stucco base coat.
2. As an adhesive: Apply mixed base coat to entire surface of insulation board using a stainless steel trowel with 1/2”x1/2” (13mm x 13mm) notches spaced 1/2” (13mm) apart or 3/8”x3/8” (10mm x 10mm) notches spaced 3/8” (10 mm) apart.

J. **BASF DIAMONDSHIELD Stucco Reinforcing Mesh:** Apply mixed BASF Base Coat to entire surface of stucco with a stainless-steel trowel. Immediately place BASF DIAMONDSHIELD against wet Senergy Base Coat and embed BASF DIAMONDSHIELD into the BASF Base Coat by troweling from center to the edges. Lap DIAMONDSHIELD 2 1/2” (64mm) minimum at edges. Ensure BASF DIAMONDSHIELD is continuous, void of wrinkles and embedded in BASF Base Coat so that no BASF DIAMONDSHIELD is visible. If required, apply a second layer of BASF Base Coat to achieve total nominal BASF Base Coat / BASF DIAMONDSHIELD thickness of 1/16” (1.6mm). Allow BASF Base Coat with embedded BASF DIAMONDSHIELD to dry hard (normally 8 to 10 hours) prior to finish coat application.

K. **Senergy Finish Coat:** SENERFLEX, SENERLASIC, SENERFLEX TERSUS and CHROMA Finish
1. Apply Senergy Finish directly to the base coat with a clean, stainless steel trowel.
2. Apply and level Senergy Finish during the same operation to minimum obtainable thickness consistent with uniform coverage.
3. Maintain a wet edge on Senergy Finish by applying and texturing continually over the wall surface.
4. Work Senergy finish to corners, joints or other natural breaks and do not allow material to set up within an uninterrupted wall area.
5. Float Senergy Finish to achieve final texture.

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3.05 **CLEANING**
A. Clean work under provisions of Section [01 74 00] [ ].
B. Clean adjacent surfaces and remove excess material, droppings, and debris.

3.06 **PROTECTION**
A. Protect base coat from rain, snow and frost for 48–72 hours following application.
B. Protect installed construction under provisions of Section [01 76 00] [ ].

END OF SECTION
WARRANTY

BASF warrants this product to be free from manufacturing defects and to meet the technical properties on the current Product Bulletin, if used as directed within shelf life. Satisfactory results depend not only on quality products but also upon many factors beyond our control. BASF MAKES NO OTHER WARRANTY OR GUARANTEE, EXPRESS OR IMPLIED, INCLUDING WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE WITH RESPECT TO ITS PRODUCTS. The sole and exclusive remedy of Purchaser for any claim concerning this product, including but not limited to, claims alleging breach of warranty, negligence, strict liability or otherwise, is shipment to purchaser of product equal to the amount of product that fails to meet this warranty or refund of the original purchase price of product that fails to meet this warranty, at the sole option of BASF. In the absence of an extended warranty issued by BASF, any claims concerning this product must be received in writing within one (1) year from the date of shipment and any claims not presented within that period are waived by Purchaser. BASF WILL NOT BE RESPONSIBLE FOR ANY SPECIAL, INCIDENTAL, CONSEQUENTIAL (INCLUDING LOST PROFITS) OR PUNITIVE DAMAGES OF ANY KIND.

Purchaser must determine the suitability of the products for the intended use and assumes all risks and liabilities in connection therewith. This information and all further technical advice are based on BASF’s present knowledge and experience. However, BASF assumes no liability for providing such information and advice including the extent to which such information and advice may relate to existing third-party intellectual property rights, especially patent rights, nor shall any legal relationship be created by or arise from the provision of such information and advice. BASF reserves the right to make any changes according to technological progress or further developments. The Purchaser of the Product(s) must test the product(s) for suitability for the intended application and purpose before proceeding with a full application of the product(s). Performance of the product described herein should be verified by testing and carried out by qualified experts.